BEND DEDUCTION CHART - *ALUMINUM*

3/3/05

RADIUS	.015	.031	.062	.094	.125	.156	.187	.219	.250	.375
THICK.										
.018	.029									
.020	.036	.041	.051	.065	.078		.105		.132	
.025	.044	.050	.058	.072	.086		.112		.139	
.032	.050	.058	.068	.080	.092		.119		.146	
.040	.062	.072	.080	.090	.104		.130		.157	
.050	.079	.080	.095	.110	.120		.146	.158	.174	
.063	.095	.098	.109	.124	.134		.160		.190	.240
.080	.120		.135	.147	.160		.192			
.090	.140	.143	.147	.162	.177	.185	.194		.230	
.100	.170		.174		.193					
.125	.188	.198	.202	.212	.218	.230	.244		.270	
.187			.304		.313		.323		.353	.404
.250			.390						.435	