BEND DEDUCTION CHART - *STEEL*

5/3/2005

RADIUS	.015	.031	.062	.094	.125	.156	.187	.219	.250	.375
THICK.										
.010	.017									
.015	.028	.032								
.020	.036									
.025	.041		.055							
.030	.050	.062	.071	.083	.096		.123		.150	
.036	.056	.062	.075							
.040	.062	.067	.083							
.043	.062	.072								
.048	.068	.070	.090	.103	.113		.140		.166	
.060	.090	.095	.109	.120	.136	.147	.159		.186	
.075	.111	.113	.130	.140	.154		.192			
.090	.137	.140	.150	.162	.183		.200		.225	
.105	.164		.174		.187					
.120	.165	.171	.184	.198	.210	.218	.220		.250	
.180	.273		.280		.297		.323		.360	
.250									.432	
.375									.575	