

BEND DEDUCTION CHART - S.S.

4/1/2005

RADIUS	.015	.031	.047	.062	.094	.125	.156	.187	.219	.250	.312	.375	.437	.500
THICK														
.010	.021	.027	.034	.040	.054	.067	.081	.094	.107	.121	.148	.174	.201	.228
.016	.030	.036	.042	.048	.062	.075	.089	.102	.115	.129	.156	.182	.209	.236
.020	.036	.042	.047	.054	.067	.080	.094	.107	.121	.134	.161	.188	.215	.241
.025	.044	.049	.054	.060	.074	.087	.101	.114	.127	.140	.168	.194	.221	.248
.031	.053	.059	.064	.068	.082	.095	.109	.122	.135	.142	.176	.202	.229	.256
.050	.081	.087	.094	.098	.107	.120	.134	.147	.161	.174	.201	.228	.255	.282
.062	.098	.105	.112	.118	.128	.137	.150	.164	.177	.190	.207	.244	.271	.298
.094	.146	.152	.159	.166	.179	.187	.193	.206	.220	.233	.260	.287	.314	.340
.125	.192	.199	.205	.212	.225	.239	.244	.250	.261	.275	.302	.328	.355	.382
.187	.284	.291	.297	.304	.317	.330	.344	.352	.359	.363	.386	.413	.440	.466
.250	.376	.383	.398	.396	.409	.423	.436	.450	.463	.476	.489	.496	.523	.550